



N10 T26 M03
N20 G00 X54 Z100
N30 S2000 F300 M8
N40 G01 X-2
N50 G00 X0 Z102
N60 G00 X50
N70 G01 Z0.5
N80 G00 Z12 X52 M09
N90 T21
N100 G00 X0 Z102 M08
N110 G01 Z50 F100
N115 G00 Z102 M09
N120 T09
N130 G00 X52 Z40 M08
N140 G01 X32
N150 G00 X52
N160 G00 Z37
N170 G01 X32
N180 G00 X52
N190 G00 Z34
N200 G01 X32
N210 G00 X52

N220 G00 Z31
N230 G01 X30
N240 G00 X52
N250 G00 Z28
N260 G01 X30
N270 G00 X52
N280 G00 Z25
N290 G01 X30
N300 G00 X52
N310 G00 Z22
N320 G01 X30
N330 G00 X52
N340 G00 Z19
N350 G01 X30
N360 G00 X52
N370 G00 Z16
N380 G01 X30
N390 G00 X52
N400 G00 Z13
N410 G01 X30
N420 G00 X52
N430 T2 G00 X40 Z100
N440 G03 X50 Z95 I0 K-5

N441 G00 X52
N442 G00 Z14
N443 G00 X40
N444 G01 X40 Z13
N445 G03 X50 Z8 I0 K-5
N450 T23 G00 X40 Z103
N470 G01 X36 Z98
N480 G01 Z82
N481 G01 X38 Z80
N482 G01 Z62
N483 G01 X36 Z60
N484 G01 X30
N485 G00 Z100 M09
N490 T24
N500 G00 Z34 X52 M08
N510 G00 X34
N520 G01 X30
N530 G01 Z40
N540 G03 X40 Z45 I5 K0
N550 G02 X50 Z50 I0 K5
N555 G01 Z51
N600 M30

