



%1

N10 G00 X27 Z105 T2

N20 G01 Z100 F200 S1500

M03 M08

N30 G01 X-2

N40 G00 X4 Z104 M09

N50 G00 X28 Z104

N60 G00 X26 T1

N70 G01 Z31.732 M08

N80 G01 X27 Z32.732

N90 G00 Z106 M09

N100 G00 X24

N110 G01 Z32.172 M08

N120 G01 X25 Z33.172

N130 G00 Z106 M09

N140 G00 X22

N150 G01 Z50.472 M08

N160 G01 X23 Z51.472

N170 G00 Z106 M09

N180 G00 X20

N190 G01 Z54.472 M08

N200 G01 X21 Z55.472

N210 G00 Z106 M09

N220 G00 X18

N230 G01 Z58.472 M08

N240 G01 X19 Z59.472

N250 G00 Z106 M09

N260 G00 X16

N270 G01 Z62.472 M08

N280 G01 X17 Z63.472

N290 G00 Z106 M09

N300 G00 X14

N310 G01 Z66.472 M08

N320 G01 X15 Z67.472

N330 G00 Z106 M09

N340 G00 X12

N350 G01 Z98.828 M08

N360 G01 X13 Z99.828

N370 G00 X7.5 Z101 M08

N390 G01 X10 Z98

N400 G01 Z70

N410 G01 X20 Z50

N420 G01 Z35

N430 G02 X25 Z30 I5 K0

N440 G01 Z0

N460 G00 X28 Z6 M09

N470 G00 Z100

N520 M30

